

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 9230 Type A Inspection Body Accredited to ISO/IEC 17020:2012	British Engineering Services Limited Also trading as Vulcan Inspection Services Issue No: 018 Issue date: 11 September 2025	
	Unit 718 Eddington Way Birchwood Park Warrington WA3 6BA	Contact: Mr Allan Bayne Tel: +44 (0)161 694 2051 E-Mail: allan.bayne@briteng.co.uk Website: www.britishengineeringservices.co.uk

Inspection performed at/from the locations specified below

Location details		Activity	Location code
Address Unit 718 Eddington Way Birchwood Park Warrington WA3 6BA	Local contact Mr Allan Bayne	All activities except: - Approval of permanent joining procedures	A
Address 1/3 West Ashton Street Stowell Technical Park Salford Manchester M50 2XS	Local contact Steve Jones Tel: +44 (0) 7785 353103 E-Mail: steve.jones@besgroup.com	Approval of permanent joining procedures	B
Address First Floor, Trinity Building 16 John Dalton Street Manchester M2 6HY	Local contact Mr Allan Bayne	All activities except: - Approval of permanent joining procedures	C



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DETAIL OF ACCREDITATION

Field of Inspection	Type and Range of Inspection	Methods and Procedures	Location Code
Pressure Equipment	Design Verification, New Construction and Inspection of repairs and modifications	BES procedure 02-120-P38 referencing published national/ international standards for pressure equipment	A, C
Welding Procedures	Approval of Permanent Joining Procedures	BES procedure 02-140-P22	B
Major, Intermediate and Minor Pressure Systems	In-service inspections Inspection of repairs and modifications Certification of written schemes of examination	Pressure System Safety Regulations 2000 SI 2000, No 128 Pressure System Safety Regulations (Northern Ireland) 2004 SI 2004, No 222 BES procedure 05-20-P01	A, C
Power Presses	In-service inspection	Provision and Use of Work Regulations 1998 - SI.1998 No 2306, Part IV (PUWER 98) BES procedure 05-20-P01	A, C
Lifting Equipment	In-service inspection	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER 98), SI.1998 No 2307 BES procedure 05-20-P01	A, C
Local Exhaust Ventilation Plant (LEV)	Initial Appraisal and In-service Inspection/Thorough Examination and Test of Engineering Controls	Control of Substances Hazardous to Health Regulations 2002 Control of Substances Hazardous to Health Regulations (N.I.) 2003 BES procedure 05-20-P01	A, C
END			



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Accreditation for the purpose of UK Appointed Body Activity in accordance with UKCA Requirements and UKAS Publication GEN 5

Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (as amended) and The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment (Northern Ireland) Regulations 2010 (as amended).			
Part 3 Regulation 14	Periodic in-service inspection	Old Pressure Receptacles (Cylinders) constructed before 30/06/2003*	Welded steel pressure drums EN 14876:2007
ADR, RID* & IMDG Non-UN Pressure Receptacles Chapter/s: 6.2.3, 6.2.4 'GB Only'	Periodic in-service inspection including; Periodic inspection, intermediate inspection and exceptional checks	Transportable Pressure Receptacles*	Including ADR 1.8.7 procedures for periodic inspection Welded steel pressure drums EN 14876:2007
	Conformity assessment including: Type Approval Supervision of manufacture Initial inspection and test Periodic inspection, intermediate inspection, and exceptional checks	Cryogenic vessels – Transportable vacuum insulated, of not more than 1000 litres volume.	Including ADR 1.8.7 procedures for conformity assessment EN1251-2:2000 BES Procedures 02-140-P35 and 02-140-P38



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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (as amended) and The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment (Northern Ireland) Regulations 2010 (as amended).			
PART 3 of the Approved Derogations & Transitional Provisions.	Periodic inspection & Intermediate inspection. Exceptional checks: 4.5 – 4.5.7	UK road, and rail, tanks* constructed before 10/05/04. Metallic tanks. Vacuum-operated waste tanks. for substances of Class(s) 2, 3, 4, 5, 6, 8 & 9 For substances of Class 3	BES Procedure 02-140-P36 implementing VCA Procedures for Inspection & Testing of UK Tanks BES Procedure 02-140-I104 for hydraulic pressure testing with alternative fluids with a flashpoint >61 °C using: UN1202 UN1223
		MOD Tanks for Class 3 substances	MOD Test Fluids F-44: Turbine Fuel, Aviation F-54: Diesel Fuel F-76: Fuel Naval Distillate
	Type Approval Supervision of construction Initial inspection and test	UK Road tanks for LPG * constructed in GB after 9 th May 2004 or in NI after 31/07/06 to EN 12493, Annex C.	EN 12972:2018 EN 12493:2020 BES Procedure 02-140-P35



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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (as amended) and The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment (Northern Ireland) Regulations 2010 (as amended).			
RID, ADR Chapter 6.8	Periodic inspection & Intermediate inspection. Exceptional checks: 4.7.1 – 4.7.8 Type Approval Initial inspection and test	Tanks with shells of Metallic Materials* (chapter 6.8) Fixed tanks (road tanks) Tank wagons (rail tanks) Demountable tanks Tank containers Tank swap bodies Battery vehicles (road) Battery wagons (rail) for substances of Class(s) 3, 4, 5, 6, 8 & 9	EN 12972:2018 EN 12493:2020 EN 13094:2020 EN 13530-2: 2002+A1:2004 EN 14025:2023 BES Procedure 02-140-P34 BES Procedure 02-140-P35 BES Procedure 02-140-P36 EN 14398-2:2003 + A2:2008
	- Periodic inspection - Intermediate inspection	for substances of Class(s) 3F1	BES Procedure 02-140-I104 for hydraulic pressure testing with alternative fluids with a flashpoint >61 °C using: - UN1202 -UN1223 MOD Test Fluids F-44: Turbine Fuel, Aviation F-54: Diesel Fuel F-76: Fuel Naval Distillate
RID, ADR Chapter 6.10	- Type Approval - Initial inspection and test - Periodic inspection - Intermediate inspection	Vacuum-operated waste tanks * (Chapter 6.10) for substances of Classes: 3, 4.1, 5.1, 6.1, 6.2, 8 & 9	EN 12972:2018



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Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (as amended) and The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment (Northern Ireland) Regulations 2010 (as amended).			
ADR 6.8 'GB Only'	Periodic inspection & Intermediate inspection. Exceptional checks: 4.7.1 – 4.7.8 Conformity assessment Supervision of manufacture Initial inspection and test	Tanks with shells of Metallic Materials* (chapter 6.8) Fixed tanks (road tanks) Tank wagons (rail tanks) Demountable tanks Tank containers Tank swap bodies Battery vehicles (road) Battery wagons (rail) MEGCs for substances of Class 2	Including ADR 1.8.7 procedures for conformity assessment and periodic inspection EN 12972:2018 EN 12493:2013 EN 13530-2: 2002+A1:2004 EN 14025:2023 EN 14398-2:2003 + A2:2008 BES Procedure 02-140-P35



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Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
<ul style="list-style-type: none"> • The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment Regulations 2009 (as amended) • The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment (Northern Ireland) Regulations 2010 (as amended) • The Merchant Shipping (Dangerous Goods and marine Pollutants) regulations 1997 			
RID, ADR & IMDG Code, Chapter 6.7	Periodic inspection & Intermediate inspections. Exceptional checks: 4.5 – 4.5.7 Type Approval Supervision of construction Initial inspection and test	Portable Tanks* for substances of Class(s) 2, 3, 4, 5, 6, 8 & 9	EN 12972:2018 IMO Res A.581 (14) BES Procedure 02-140-P35 EN 14025:2023 PD5500: 2009 +A2: 2010 ASME VIII: Div 1 ASME VIII: Div 2 <i>BES Procedures</i> 02-140-P34 02-140-P35 02-140-P36 02-140-P38
IMDG Code, Chapter 6.7	Type Approval Supervision of construction Initial inspection and test	Offshore tank-containers*	MSC/Circ.860 EN 12079-1: 2006 (Withdrawn) BS EN ISO 10855-1:2018 BES Procedures 02-140-P35
The Merchant Shipping (Dangerous Goods and marine Pollutants) regulations 1997	Periodic inspection & Intermediate inspections. Exceptional checks	IMO Type 1,2,5 & 7 Portable tanks* IMO Type 4,6 & 8 Road tank vehicles*	DSC/Circ.12 IMO Res A.581 (14)

Note: The inspection of items marked thus * are subject to legislative requirements including the appointment of 'persons' to carry out inspections. Reference should be made to the VCA Dangerous Goods Office for information on this and listings of bodies recognised under UK legislation.



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Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
Pressure Equipment (Safety) Regulations 2016 as amended	Schedule 2 paragraph 21. Approval of permanent joining procedures	Category II Category III Category IV	BES Procedures 02-140-P22 Location "B"
	Schedule 1A, Part 2 Module A2: Conformity to type based on internal production control plus supervised pressure equipment checks at random intervals	Category II Equipment	BES Procedures 02-140-P26 02-140-P31

Note: The inspection of items above are subject to legislative requirements including the appointment of bodies' to carry out conformity assessment. Reference should be made to the relevant Government Departments for information on this and listings of bodies recognised under UK legislation



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**Accreditation for the purpose of Notified Body Activity relating to the Northern Ireland market (CE + UKNI)
taking into account EA-2/17**

Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
Pressure Equipment (Directive 2014/68/EU) implemented in Northern Ireland by the Pressure Equipment (Safety) Regulation 2016 as amended (cont'd)	Annex I – 3.1.2 Approval of permanent joining procedures.	Category II Category III Category IV	BES Procedure 02-140-P22 Location "B"
	Conformity assessment procedures in accordance with Article 14 of the Directive Annex III.1 Module A2 Internal production control plus supervised pressure equipment checks at random	Category II Equipment	BES Procedures 02-140-P26 02-140-P31

Note: The inspection of items above are subject to legislative requirements including the appointment of bodies to carry out conformity assessment. Reference should be made to the relevant Government Departments for information on this and listings of bodies recognised under UK legislation

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